



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5414-1
Job Sheet 170199

Accounting Job RD17-1027-01



Part No: D5414-1

Job Qty: 48 ea

Part Name: Support Bolt



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/18/18

Created By: Mario Poulin

Type: R+D

Description:

Note: DWG D5414 REV A IPP REV:A NEW ISSUE 16-09-28 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	48 Ea		1/17/18	0.00	0.00	Start Up Machining-4		M.P. 18/01/25
100	Doosan	48 pcs		1/18/18	0.00	16.00	Doosan		M.P. 18/01/25
110	QC	48 pcs		1/18/18	0.00	0.00	QC2 Machining-4		M.P. 18/01/25
120	QC	48 pcs		1/18/18	0.00	0.00	QC8 Machining-4		M.P. 18/02/04
150	Packaging	48 pcs		1/18/18	0.00	0.00	Packaging3-2		526 57162
160	QC21-SA	48 Ea		1/18/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Turn as per Folio FB501 Folio Rev: ____ Dwg Rev: ____ 2-Deburr

DAS
21
9-88

FEB 05 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M17-4-H900-R1.000 M17-4H900 R1.50	10	9	0	0

Part Specifications

Specifications could not be found.

Plex 1/11/18 10:35 AM dart.poulin.mario

DART AEROSPACE LTD		Work Order: <u>SS 170199</u>
Description: <u>SUPPORT BOLT</u>		Part Number: <u>D5414-1</u>
Inspection Dwg: <u>D5414</u> Rev: <u>A</u>		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2,42	+ 0,030	2,419	✓		MJP-04	vern
2,315	+ 0,010	2,316	✓			
1,89	+ 0,030	1,890	✓			
1,640	+ 0,010	1,639	✓			
1,11	+ 0,030	1,120	✓			
1,030	+ 0,010	1,032	✓			
0,940	+ 0,010	0,942	✓			
0,80	+ 0,030	0,801	✓			
0,100	+ 0,010	0,100	✓			
0,900	+ 0,010	0,900	✓			
0,569	+ 0,010	0,569	✓			
0,375	+ 0,010	0,377	✓			
0,05	+ 0,030	0,045	✓			
45°	+ 0,5°	45°	✓			
0,599	+ 0,0025	0,5985	✓			
0,500	+ 0,010	0,496	✓			
0,400	+ 0,010	0,396	✓			
1/2-20 UNF-2A		1/2-20 UNF-2A	✓			
MD	0,4987/0,4906	0,496	✓			
MOW	0,5099/0,5056	0,507	✓			
0,125	+ 0,004	0,126	✓			
	- 0,001					

Measured by: <u>SS</u> <u>9-89</u>	Audited by: <u>mf</u>	Preliminary Approval:
Date: <u>18/01/17</u>	Date: <u>18/02/09</u>	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

DART
AEROSPACE
S035407

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Support Bolt

PART NO: D5414-1

Original Serial #: S035407

Revision:

Operation: Start up Operation 01/25/18

Change No:

Job No: 170199